



Jacobs Taper Sizes

The Jacobs Taper (abbreviated JT) is commonly used to secure drill press chucks to an arbor.

Taper	Small End		Big End		Length	
	mm	inch	mm	inch	mm	inch
0	5.80	0.2284	6.35	0.2500	11.11	0.4375
1	8.47	0.3334	9.75	0.3840	16.67	0.6563
2	12.39	0.4876	14.20	0.5590	22.23	0.8750
2 Short	12.39	0.4876	13.94	0.5488	19.05	0.7500
3	18.95	0.7461	20.60	0.8110	30.96	1.2188
4	26.34	1.0372	28.55	1.1240	42.07	1.6563
5	33.43	1.3161	35.89	1.4130	47.63	1.8750
6	15.85	0.6241	17.17	0.6760	25.40	1.0000
33	14.23	0.5604	15.85	0.6240	25.40	1.0000