

Drill & Tap Information	
Tap Size - Threads	Tap Drill / Drill Dia.
2 - 56	# 50 / .070
4 - 40	# 43 / .089
6 - 32 NC	# 36 / .107
6 - 40 NF	# 33 / .113
8 - 32	# 29 / .136
10 - 24 NC	# 25 / .150
10 - 32 NF	# 21 / .159
12 - 24 NC	# 16 / .177
12 - 28 NF	# 14 / .182
1/4 - 20 NC	# 7 / .201
1/4 - 28 NF	# 3 / .213
5/16 - 18 NC	F / .257
5/16 - 24 NF	I / .272
3/8 - 16	5/16 / .313
7/17 - 14	U / .368
1/2 - 13	27/64 / .422